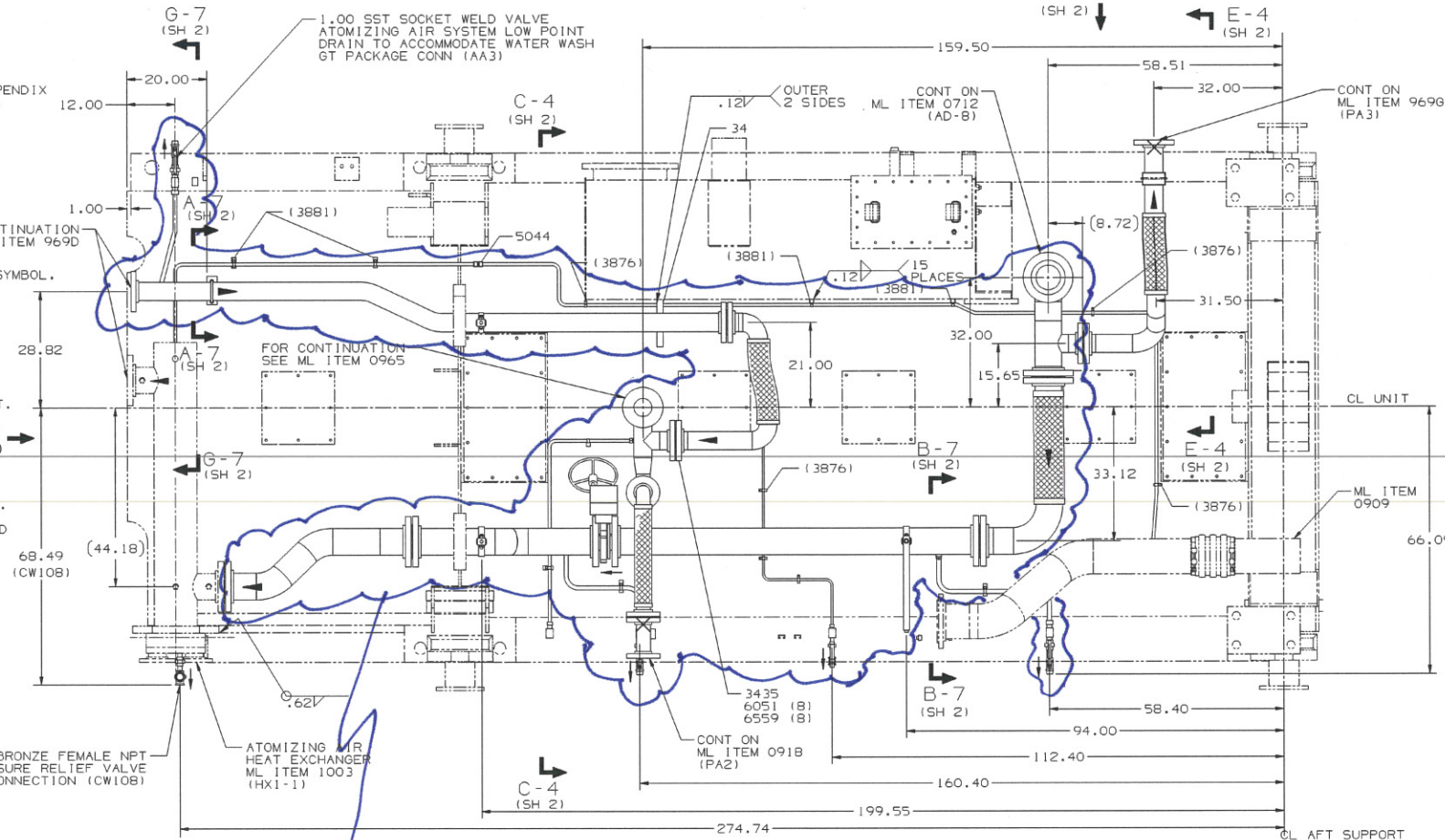


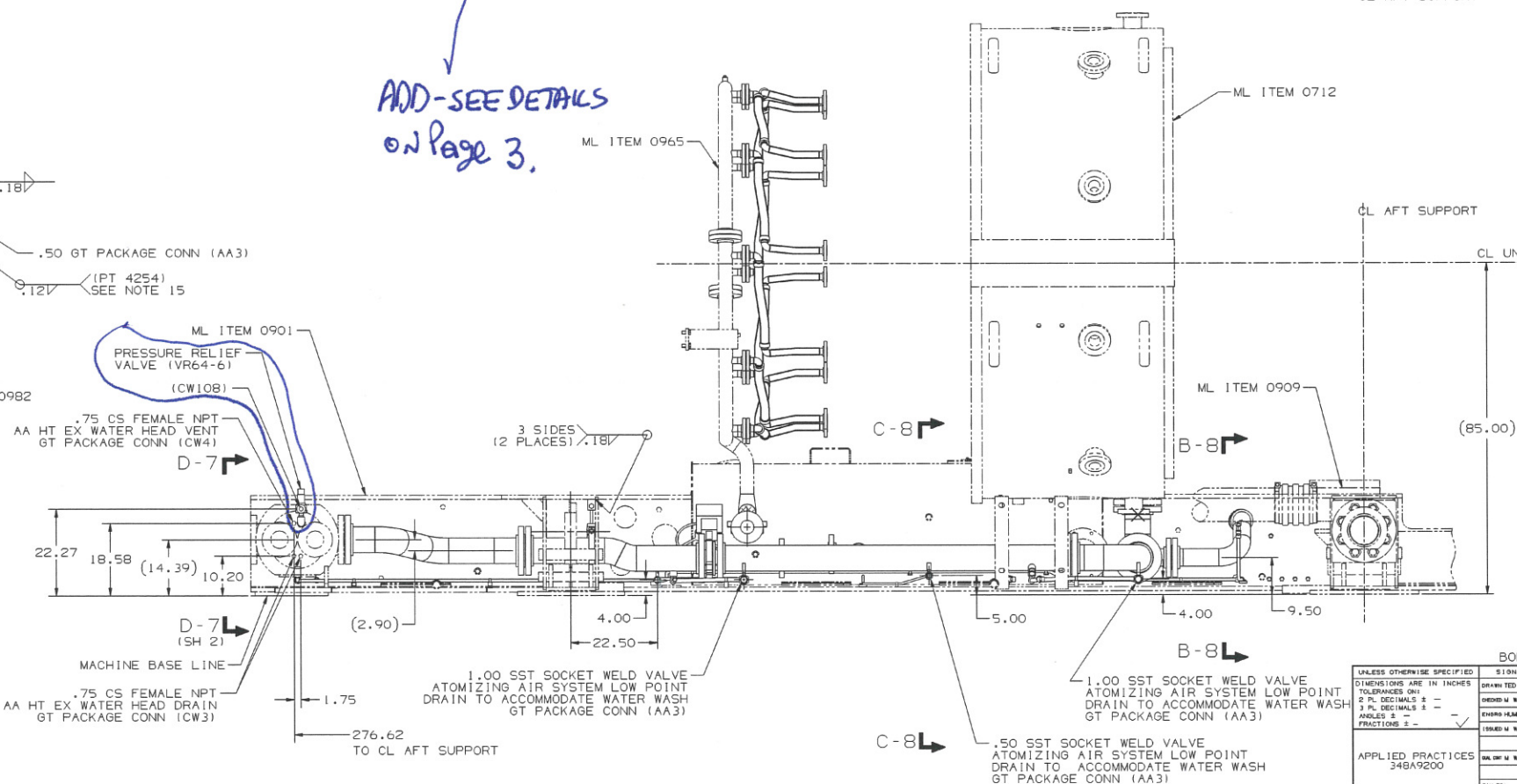
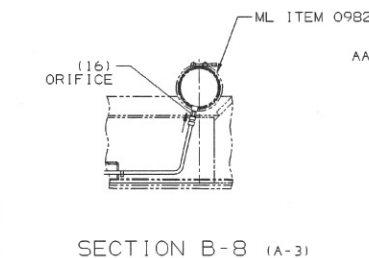
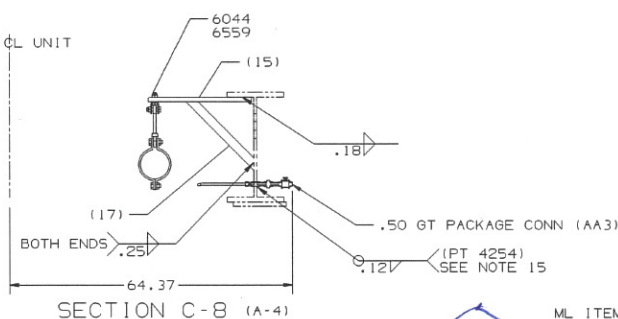
# NOTES:

1. GENERAL MACHINING APPLIED PRACTICES ARE PER 348A9200.
2. PIPING APPLIED PRACTICES ARE PER 351A3700.
3. PIPING WELDS ARE PER PBA-AG3, FIGURE PER APPENDIX 11, FILLER METAL COLUMN AE-L PER APPENDIX 1. ASSEMBLY WELDS ARE DESIGNATED WITH A SYMBOL "X", IF APPLICABLE.
4. STRUCTURAL WELDS ARE PER PBA-AG1, FIGURE PER APPENDIX 111, FILLER METAL COLUMN AB PER APPENDIX 11.
5. INSTALL AND SUPPORT TUBING PER 215A4435.
6. CLEAN AND PAINT PER ML ITEM 0108.
7. INSTALL TUBE UNIONS AS REQUIRED.
8. TUBE RUNS ARE ILLUSTRATIVE ONLY.
9. FLOW DIRECTION IS DESIGNATED WITH AN ARROW SYMBOL.
10. VALVE ORIENTATIONS ARE SUGGESTED AND MAY BE ROTATED TO AVOID INTERFERENCES.
11. MAXIMUM SUPPORT DISTANCE FOR TUBING:  
 .375 OD - 18.00 INCHES  
 .50 OD - 22.00 INCHES  
 .75 OD - 24.00 INCHES  
 1.00 OD - 30.00 INCHES
12. REPLACE NUTS ON PARTS 18 AND 26 WITH LOCKNUT.
13. CUT PIPE SUPPORTS TO SUIT LENGTH AND USE .12 FILLET WELD ALL AROUND.
14. FLEX HOSE TO BE INSTALLED IN A STRAIN FREE CONDITION.
15. CENTER PARTS 4254 AND 4256 ON WEB OF I-BEAM.
16. RETAIN SHIPPING COVERS AND PLUGS AS SUPPLIED WITH ATOMIZING AIR HEAT EXCHANGER.



REV	DESCRIPTION	DATE	APPROVED
A	01015542 REV SHEET 2 MONIQUE L WOLFE	01-07-06 M-W	JTB HV
B	DC101025826 D11200, D11279 REV SHEETS 1 & 3 (F-7) IS: 68.49, WAS: 67.91 (B-7) IS: 22.27, 18.58, 10.20 WAS: 22.15, 18.70, 10.08 (A-6) IS: 1.75, 276.62 WAS: 2.00, 276.74 (C-7) REMOVE 'OTHER SIDE' WELD REQUIREMENT (E-5) RELOCATE WELD SYMBOL TO SECTION C-4, SHEET 2 MONIQUE L WOLFE	01-10-15 M-W	JWT HV
C	REVISED SHEETS 2 & 3 OCR D11301 ANO103285 MONIQUE L WOLFE	01-11-08 M-W	JTB HV
D	01037796 D11402 REV SHEETS 1 & 2 (1) REVISE WELD SYMBOL FOR TWO SIDES ONLY (H-4) KARTHIKEYAN MADURAIMUTHU	01-12-21 M-W	KM3 HV
E	REVISED SHEET 2 ANO2012890 MONIQUE L WOLFE	02-05-01 M-W	JWT HV
F	REVISED SHEET 3 OCR D11666 ANO2014023 MONIQUE L WOLFE	02-05-10 M-W	JWT HV

REVISE ON CAD ONLY  
 UG PART: G0589-0983  
 (SPEC: 117E5394)



- (G3) AA HT EX ONLY (FOR GAS ONLY UNITS WITH PROVISION FOR DISTILLATE. INCLUDES SUPPORT P56 FOR ML 1003 SECTION D-7, SH 2) (DETAIL A-4, SH 2)
- (G2) MSDM
- (G1) DUAL FUEL WITH COMPRESSOR WATER WASH, SST PIPING, FLANGES AND TUBE FITTINGS

7	NOTES GTAW	318A9040
6	INSTR. CLN & PNT	ML ITEM 0108
5	INSTR. ASSY-TUBE & FTG	215A4435
4	WELDING-GENL SPEC	PBA-AG1
3	WLD FAB OF QTRB PP	PBA-AG3
2	APLD PRAC, PP	351A3700
1	APLD PRAC, GENL MACH	348A9200
11	NOMENCLATURE IDENT	
LIST OF COMPLEMENTARY DOCUMENTS		

F	E	F	REV	REV STATUS
3	2	1	SH	OF SHEETS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: S P L DECIMALS & - ANGLES & - FRACTIONS & -	SIGNATURES DRAWN BY: DREH M WOLFE CHECKED BY: ENRHO HENDRITO VILLAS DATE: 01-01-26 01-04-24 01-04-27	DATE 01-01-26 01-04-24 01-04-27	DATE 01-01-26 01-04-24 01-04-27	DATE 01-01-26 01-04-24 01-04-27	DATE 01-01-26 01-04-24 01-04-27
APPLIED PRACTICES 348A9200	SCALE NONE	SCALE NONE	SCALE NONE	SCALE NONE	SCALE NONE

GE Power Generation  
 GENERAL ELECTRIC COMPANY  
 SHELBYVILLE, IN  
 PIPING ARR,  
 ATOMIZING AIR-TURB, LOWER  
 FIRST MADE FOR ML-7A1PEA200-1172 0983  
 117E5394  
 SHEET 1





